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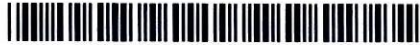
D4149-041
Job Sheet 168106



Part No: D4149-041

Job Qty: 3 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: GLOSS BLACK

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/25/17	0.00	0.00	Start Up Small Fab		
100	Small Fab	3 pcs		11/27/17	0.00	0.75	Small Fab		
110	QC	3 pcs		11/27/17	0.00	0.00	QC5		
120	Packaging	3 pcs		11/27/17	0.00	0.00	Packaging3		
130	QC21-SA	3 Ea		11/27/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation 5x 5.00066 504289 x 5012732	AN3C12A FM137507-40	6	146	0	0
	AN4C13A 5003676 4x	9	80	0	0
	D3910-1 5010130	3	22	0	0
	D4091-1 5011836	3	33	0	0
	D4149-1 5011441	6	0	0	0
	D4149-3 50164931	3	12	0	0
	D4149-5 50160618 2x	3	2	0	0
	MS20615-4M185000464	9	147	0	0
	MS21043-3 FM138040-4	6	767	0	0
	MS21043-4 FM138408-3	9	874	0	0
	NAS1149C0332R FM138207-2	12	3,654	0	0
	NAS1149C0432R FM138441	18	1,164	0	0

Part Specifications

Specifications could not be found.

Plex 11/9/17 2:41 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descri _____	 S014786 Aft Crosstube Lug Assembly PART NO: D4149 – 041 Revision: Operation: Start up Operation Change No:	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 – 5200 Email: sales@dartaero.com www.dartaerospace.com	MENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 50%;">Water Jet ☐</td> <td style="width: 50%;">Engineering ☐</td> </tr> <tr> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>c/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Supplier ☐</td> <td></td> </tr> </table>	Water Jet ☐	Engineering ☐	Prod. Eng. Coord. ☐	Quality ☐	c/Store/Packaging ☐	Other ☐	Supplier ☐	
Water Jet ☐	Engineering ☐										
Prod. Eng. Coord. ☐	Quality ☐										
c/Store/Packaging ☐	Other ☐										
Supplier ☐											
			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval								
Mfg Date: 11/28/17 Job No: 168106											

Root Cause		FAULT CATEGORY	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____	
Misidentified ☐	Past Due ☐		